



		UNLESS OTHERWISE SPECIFIED:		NAME	DATE						
LASER/SHEAK:		DIMENSIONS ARE IN INCHES	DRAWN	DI	-						
BRAKE PRESS:				nL.	0//31/13						
		ANGULAR: MACH ā 1 Ā BEND ā 1 Ā									
WELDED DI.		THREE PLACE DECIMAL a .010				10 GPM PLASTIC GREASE					
CLEAN/PAINT:			MFG APPR.			INTERCEPTOR/ 201b GREASE					
COMPLETED BY:		SEE-BOM	Q.A.			CAP.					
REVIEWED BY:		-							REV		
NEXT ASSY	USED ON	INISH PART#	SEE-PO#			C	LIL-10				
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5	WEIGHT:	SHEET 1 O	·F1		
	WELDED BY: CLEAN/PAINT: COMPLETED BY: REVIEWED BY: NEXT ASSY	BRAKE PRESS: WELDED BY: CLEAN/PAINT: COMPLETED BY: REVIEWED BY: NEXT ASSY USED ON	LASER/SHEAK: DIMENSIONS ARE IN INCHES BRAKE PRESS: TOLERANCES: FRACTIONAL à 1/16 ANGULAR: MACH à .015 THREE PLACE DECIMAL à .010 CLEAN/PAINT: TYPICAL DRAFT ANGLE 2 COMPLETED BY: SEE-BOM REVIEWED BY: FINISH PART#	LASER/SHEAK: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL à 1/16 ANGULAR: MACH à 1 Å BEND à 1 Å TWO PLACE DECIMAL à .015 THREE PLACE DECIMAL à .010 TYPICAL DRAFT ANGLE 2 Å DRAWN CHECKED CLEAN/PAINT: TWO PLACE DECIMAL à .010 TYPICAL DRAFT ANGLE 2 Å MAG APPR. COMPLETED BY: MATERIAL DISCRIPTION SEE-BOM Q.A. REVIEWED BY: FINISH PART# SEE-I	LASER/SHEAR: DIMENSIONS ARE IN INCHES TOLERANCES: DRAWN RL BRAKE PRESS: FRACTIONAL à 1/16 ANGULAR: MACH à 1 Å BEND à 1 Å I Å BEND TWO WELDED BY: TWO PLACE DECIMAL à 0.010 TYP/CAL DRAFT ANGLE 2 MAGE MAGE MAGE CLEAN/PAINT: TWO PLACE DECIMAL à 0.010 TYP/CAL DRAFT ANGLE 2 MAGE MAGE MAGE COMPLETED BY: MATERIAL DISCRIPTION SEE-BOM Q.A. Q.A. QUANTITY: NEXT ASSY USED ON FINISH PART# SEE-PO#	LASER/SHEAR: Dimensions are in inches to Lerances: FRACTIONAL Dimensions are in inches to Lerances: FRACTIONAL Drawn RL 07/31/13 WELDED BY: Two PLACE DECIMAL à 1 Å BEND à 1 Å CHECKED Inches/ BIG APPR. Inches/ BIG AP	LASER/SHEAK: Dimensions are in inches tolerances: FRACTIONAL Dimensions tolerances: FRACTIONAL Dimensions tolerances: FRACTIONAL Dimensions tolerances: FRACTIONAL Dimensions tolerances: FRACTIONAL Dimensions CLEAN/PAINT: THREE PLACE DECIMAL timensions: tolerances: FRACTIONAL DISCRIPTION SEE-BOM Q.A. DIMEnsions TITLE: 10 GPN INTERCE REVIEWED BY: FINISH PART# Q.A. Q.A. SIZE C DWG. N NEXT ASSY USED ON FINISH PART# SEE-PO# SIZE DWG. N	LASER/SHEAK: Dimensions are in inches tolerances: Fractional à 1/16 Angular: Mach à 1/8 TWO PLACE DECIMAL à 1/16 Angular: Mach à 1/8 TWO PLACE DECIMAL à 0.010 TWPICAL DRAFT ANGLE 2 À Drawn RL 07/31/13 CLEAN/PAINT: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL à 1/8 BEND à 1 Å ANGULAR: MACH à 1/16 Angular: MACH à 0.010 TWPICAL DRAFT ANGLE 2 Å DRAWN RL 07/31/13 CLEAN/PAINT: THREE PLACE DECIMAL à 0.010 TYPICAL DRAFT ANGLE 2 Å MATERIAL DISCRIPTION SEE-BOM Q.A. IIILE: 10 GPM PLASTIC GRI INTERCEPTOR/ 201b GI CAPP. REVIEWED BY: FINISH PART# Q.A. SEE-PO# SIZE C DWG. NO.	LASER/SHEAR: DIMENSIONS ARE IN INCHES TOLERANCES: DIMENSIONS ARE IN INCHES TOLERANCES: DRAWN RL D7/31/13 WELDED BY: TWO PLACE DECIMAL TWO PLACE DECIMAL à 1/16 ANGULAR MACH à .010 à .010 CHECKED IIILE: CLEAN/PAINT: TWO PLACE DECIMAL à .010 A. IIILE: IIILE: IIILE: COMPLETED BY: MATERIAL DISCRIPTION SEE-BOM QA. IIILE: IIILE: NEXT ASSY USED ON IIISH PART# QA. IIILE: IIILE:		